

AMENDMENTS TO THE CLAIMS

IN THE CLAIMS

Please cancel claim 3 without prejudice or disclaimer of the subject matter therein.

Please amend claim 1 as follows:

1. (Currently Amended) Device for producing castings out of a fusible or dispersible base material, comprising an injection unit from which the at least partially liquefied material can be injected into a mold, wherein the injection unit has an inlet port for feeding the material, and wherein the injection unit has a chamber with two movable walls which are adapted to move either together in the same direction or in opposite directions so to vary a volume of the chamber, and wherein the two walls forms the cavity,

wherein one of the two walls is movable into the mold; and  
wherein the one of the two walls that is movable into the mold is configured to partially determine the surface shape of the casting.

2. (Original) Device according to claim 1, wherein the wall which is movable into the mold is configured as a piston which is supported within a tubular chamber wall so as to be longitudinally movable or is supported so as to be movable toward the chamber to perform a sealing function, and wherein the wall is movable together with a movable mold section of the mold.

3. (Cancelled) ✓